

Amendments in the Specification

Please replace the paragraph beginning on page 3, line 17, of the Application, and extending through page 4, line 9, with the following amended paragraph:

5 Briefly, as shown by cross-reference between Figures 1 through 6, the shaping tool 10 in its broadest aspect includes a swivel member 12 to which a cutter 14 is removably mountable. Swivel member 12 is positionable on an arm ~~=14=~~ 16 and variably positionable in relationship to the longitudinal axis of arm ~~=14=~~ 16 as perhaps best shown by cross-reference between Figures 4A and 4B. A coupler 48, as perhaps best shown in Figure 3, is provided to
10 demountably connect arm 14 to swivel member 12. As used in this document, the term "coupler" includes in one embodiment (i) a slot 18 and two arm extensions 20a,b formed in one end of arm 16, (ii) opposing bores 22a,b formed through two arm extensions 20a,b, and (iii) a tongue 24 formed in one end of swivel member 12 that is removably mountable in slot 18 between two arm extensions 20a,b of arm 14. A hole 26 is formed in tongue 24. A partially
15 beveled edge 28 is formed in tongue 24, and is perhaps best shown by cross-reference between Figures 5A and 5B. Partially beveled edge 28 is positioned in slot 18 to enable partially beveled edge 28 to make contact with the back surface 30 of slot 18, thus contributing to the capability of locking swivel member 12 and cutter 14 in desired positions and attitudes during operation. During operation of shaping tool 10, a craftsman may adjust swivel member 12 in an acute angle
20 formed in relationship to the longitudinal axis through arm 16 varying from zero degrees through approximately 35 degrees. A connector 32 is provided for rotatable insertion through bores 22a,b and hole 26 for rotatable and removable connection of swivel member 12 and arm 16. Cutter 14 is removably connectable to the other end of swivel member 12. As shown by cross-reference between Figures 1 and 2, any of a variety of keepers (not shown) may be used to
25 removably mount shaping tool 10 adjacent to brake lathe adapter system 34a-b and arbor 36 to enable a craftsman to perform shaping work with shaping tool 10 on inner surface 44 of brake drum 40.